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I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: COMPOSITION AND PROCESS FOR TREATING METAL SURFACES (Title of the Invention)									
the specification of which is attached hereto OR was filed on (MM/DD/YYYY) March 3, 2000 as United States Application Number or PCT International									
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I hereby state that I have reviewed ar amendment specifically referred to at		ove ide	ntified specification, inclu	iding the claims, as	amended by any				
I acknowledge the duty to disclose int		tability a	s defined in Title 37 Cod	e of Federal Regula	ations, § 1.56.				
I hereby claim foreign priority benefits certificate, or §365(a) of any PCT Inte and have also identified below, by chaving a filing date before that of the	under Title 35, United States Code emational application which designat ecking the box, any foreign applicati application on which priority is claim	§119(a ted at le on for p ied.)-(d) or §365(b) of any for ast one country other tha atent or inventor's certific	reign application(s) in the United States cate, or of any PCT	for patent or inventor's for America, listed below International application				
Prior Foreign Application Number(s)	Country	Fo	oreign Filing Date MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? YES NO				
Additional foreign application nu	mbers are listed on a supplemental	priority	sheet attached hereto:						
I hereby claim the benefit under Title	35, United States Code §119(e) of a	ny Unit							
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Burden Hour Statement: This form is estimated to take .4 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Washington DC 20231.

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I hereby claim the benefit under Title 35, United States Code §120 of any United States application(s), or §365© of any PCT international application designating the United States of America, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior

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Additional inventors are being named on supplemental sheet(s) attached hereto

IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF DELAWARE

HENKEL CORPORATION,)	
Plaintiff,)	
V.)	Civil Action No. 00-576
OAKITE PRODUCTS, INC.,)	
Defendant.	<u> </u>	

AFFIDAVIT OF NOEL SMITH

Noel Smith, being duly sworn, hereby states:

I. INTRODUCTION

- 1. I am the Senior Research Manager for Organic Coatings and Lubricants for Oakite Products, Inc. ("Oakite"), an affiliate of Chemetall GmbH ("Chemetall"). I work at Berkeley Heights, NJ and at other Oakite and Chemetall facilities in the United States and overseas.
- 2. I have had this position since 1997. Prior to this position I was a Senior Research Chemist at Oakite.
- 3. I am very familiar with the use, composition formulation and development of a product sold by Oakite under the trade name "Gardobond® VP4918/2".
- 4. I have therefore been asked to provide information relating to the composition and formulation of Gardobond® VP4918/2. My comments also relate to a product sold by Oakite under the trade name "Gardobond® PCP4610", a more recently developed product, the composition of which is similar to that of Gardobond® VP4918/2. In the comments which 25016553_4.doc

follow, references to the composition Gardobond® VP4918/2 are meant to also refer to Gardobond® PC4610.

II. DEVELOPMENT OF GARDOBOND® VP4918/2

- 5. Gardobond® VP4918/2 was developed for the purpose of aiding the production of metal products, particularly zinc/aluminum hot dip coated sheet steel known as Galvalume®, by permitting cold forming of Galvalume® while minimizing structural and cosmetic damage to the metal.
- 6. I have read the affidavit of Mr. Jim Reed dated March 14, 2001, regarding the marketing, sales, composition and formulation Gardobond® VP4918/2. I concur entirely with everything stated in that affidavit. In particular, agree with the portion of Mr. Reed's affidavit subtitled "Formulation of Gardobond® VP4918/2".
 - 7. I add the following comments to Mr. Reed's affidavit.
- 8. Gardobond® VP4918/2 was first formulated in Germany in 1993 by my colleague Mr. Heribert Domes of Chemetall. This 1993 formulation of Gardobond® VP4918/2 contained a wax component.
- 9. I am aware of the wax component in the 1993 formulation because I have spoken with Mr. Domes on a number of occasions over the years regarding the Gardobond® VP4918/2 formulation, and because I have personally seen Chemetall internal documents, dating back to 1993, containing the formulation specification for Gardobond® VP4918/2.

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- 10. Gardobond® VP4918/2 was first formulated in the United States in 1997, and I have always been responsible for the U.S. formulation of Gardobond® VP4918/2.
- I was provided with the specifications for the Gardobond® VP4918/2 formulated in the U.S. by Mr. Domes of Chemetall. The U.S. formulation for Gardobond® VP4918/2 has always contained a wax component.
- 12. The specific type of wax used in the German formulation of Gardobond® VP4918/2 is not only chemically identical to the wax used in the U.S. formulation, it is actually the same wax, purchased from the same source, having the same trade name, and quite possibly from the same production batch. The wax is a monocrystalline polyethylene wax which is typically introduced into the composition via an emulsion.
- 13. Moreover, all German and U.S. formulations of Gardobond® VP4918/2 have, at all times, included a high amount of (i) a polyurethane dispersion and (ii) a styrol acrylate copolymer
- 14. Gardobond® VP4918/2 composition have been sold in the United States and several other countries since about 1994. Starting in 1997, the Gardobond® VP4918/2 sold in the U.S. was formulated in the U.S.

III. WO 00/35595 and WO 00/52226

15. I have been asked to review two recent PCT publications which were filed on behalf of Henkel Corporation ("Henkel"). The publications are: WO 00/35595 and WO 00/52226, both entitled "Composition and Process for Treating Metal Surfaces".

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- 16. I have also been asked to comment on whether any of the features claimed in these publications are found in Gardobond® VP4918/2, or in the process for making Gardobond® VP4918/2.
- 17. I have concluded that many of the features claimed in these publications are in fact found in Gardobond® VP4918/2, or in the process for making Gardobond® VP4918/2. The following comments set out the subject matter claimed in the Henkel publications which overlaps with what already exists in Gardobond® VP4918/2, or in the process for making Gardobond® VP4918/2.
- 18. Referring to the claims of WO 00/35595, claim 1, I note initially that the recited general steps of "forming" and "drying" (page 19, lines 2 9) are necessarily performed in using Gardobond® VP4918/2. I further note that in the forming step Gardobond® VP4918/2 can react to form a modified surface with a lower coefficient of friction, and that in the drying step Gardobond® VP4918/2 dries in place without rinsing. Because this portion of the claim simply recites the prior art, there is no need to comment further.
- 19. Claim 1 recites the presence of water and (A) dissolved and/or dispersed film forming resin, (B) dissolved and/or dispersed wax that is not part of (A), and (C) dissolved and/or dispersed hexavalent chromium Gardobond® VP4918/2 comprises water and all three components (A), (B) and (C).
- Claim 2, which depends from claim 1, recites a wax solids to resin solids ratio (B):(A) ratio of "at least about 0.6:1.0." This ratio indicates that the percentage of wax to total solids is about 38%. (Calculation: (.6) / (1.0 + .6) = .38) Compared to the amount of wax in

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Gardobond® VP4918/2, this is extremely high. That is, the percentage of wax to total solids in Gardobond® VP4918/2 is much lower than the percentage claimed in claim 2 of WO 00/35595.

- 21. Claim 3 claims a CrO₃: resin (A) ratio of "at least about 0.0050:1.0." This amount of CrO₃ in Gardobond® VP4918/2 falls is "at least about 0.0050:1.0."
- 22. Claim 4 lists eight categories of compounds which the resin (A) can be. All of the resins used to formulate Gardobond® VP4918/2 fall within at least some of these eight categories.
- Claim 5 requires that the wax component (B) be a polyethylene wax with a melting point of "from about 85 to about 150° C". The wax used in Gardobond® VP4918/2 has a melting point of from about 85 to about 150° C.
- Claim 6 apparently related to preferred process conditions, and requires: an (A):(B) ratio of .09:1.0 .15:1.0; a CrO₃:resin-(A) ratio of 0.0140:1.0 0.030:1; and a metal substrate temperature of at least 88° C. The CrO₃:resin ratio range is consistent with Gardobond® VP4918/2, and Gardobond® VP4918/2 can be applied successfully at 88° C and much higher. The (A):(B) ratio claimed is still significantly higher than what is found in Gardobond® VP4918/2.
- 25. Claims 7 through 20 of WO 00/35595 essentially recite the same ranges and ratios as the claims discussed above. I will therefore not comment further with respect to these claims.
- 26. Moreover, claims 1 through 19, 21 and 22 of WO 00/52226 essentially recite the same ranges and ratios as the claims of WO 00/35593 discussed above. I will therefore not comment further with respect to these claims.

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27. Claim 20 of WO 00/52226 recites the presence of an additional component selected from: "esters with a structure that can be made by completely esterifying orthophosphoric acid or sulfuric acid with at least one monoalcohol..." and "glycols, polyglycols, and the ethers and esters of glycols and polyglycols, i.e., molecules that conform to the general formula...R¹-O-R²-(OR³)_n-O-R⁴...". These components are not found in Gardobond® VP4918/2. However, such components are disclosed in U.S. Patent No. 6,034,041 to Nittel, which is discussed more fully below.

IV. UNITES STATES PATENT NO. 6,034,041

- I have been asked to read United States Patent No. 6, 034,041 to Nittel ("Nittel '041"), and to comment on whether any of the features claimed in Henkel's WO 00/35595 and/or WO 00/52226 are disclosed in that patent. I note that Nittel '041 corresponds to EP 0 718 396 B1 (both of which are assigned to Chemetall-related company Metallgesellschaft AG).
- 29. Most interestingly, I note that claim 5 of WO 00/35595 refers to its "wax component (B)" being "a polyethylene wax with a melting point in a range from about 85 to about 150° C." This description is wholly consistent with the disclosure in Nittel '041 of a cold forming lubricant containing "(a) ... polyethylene with a softening point above 120°C" (see Abstract; col. 2, lines 10-12; claim 1). That is, based on my experience with cold forming lubricant technology, I understand this language in Nittel '041 to refer to a polyethylene wax of the type claimed in claim 5 of WO 00/35595. It has been pointed out to me that Nittel '041 was filed August 20, 1998, almost four months prior to the filing date of the earlier Henkel publication WO 00/35595 of December 11, 1998.

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30. I also note that the elements (b) and (c) of claim 1 of Nittel '041 are also found in

the respective claim 1's of WO 00/35595 and WO 00/52226.

31. As noted above, claim 19 of WO 00/52226 recites the presence of an additional

component selected from: "esters with a structure that can be made by completely esterifying

orthophosphoric acid or sulfuric acid with at least one monoalcohol..." and "glycols,

polyglycols, and the ethers and esters of glycols and polyglycols, i.e., molecules that conform to

the general formula...R¹-O-R²-(OR³)_n-O-R⁴...". As I understand the WO 00/5226 publication,

this feature represents the sole difference with WO 00/35595. Although not found in

Gardobond® VP4918/2, it is claimed in Nittel '041 at claims 7 ("sulfosuccinic acid diester") and

13 ("ethoxylated fatty alcohol").

Title: Senior Research Manager for Organic

Coatings and Lubricants

Oakite Products, Inc.

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IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF DELAWARE

HENKEL CORPORATION,)	
Plaintiff, v.)))	
OAKITE PRODUCTS, INC.,)	Civil Action No. 00-576
Defendant.	3	

AFFIDAVIT OF JIM REED

Jim Reed, being duly sworn, hereby states:

- 1. I am the General Manager for General Industries/Coil for Chemetall Oakite ("Oakite"), a Division of Chemetall GmbH, doing business at 50 Valley Road, Berkeley Heights. NJ 07922.
- 2. I have had this position since July 2000. Prior to this position I was Industry Manager for Coil.
- 3. I have been asked to provide information relating to passivation industry's knowledge of, and the formulation of, a product sold by Oakite called "Gardobond® VP4918/2".
- 4. I am familiar with the use, composition, development, marketing and industry knowledge of Gardobond® VP4918/2.
- 5. Gardobond® VP4918/2 was developed for the purpose of aiding the production of metal products, particularly zinc/aluminum hot dip coated sheet steel known as Galvalume®, by permitting cold forming of Galvalume® while minimizing structural and cosmetic damage to the metal.

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Industry Knowledge of Wax in Gardobond® VP4918/2

- 6. Gardobond® VP4918/2 was evaluated in the later half of 1994 in NamZAC trials.

 "Parker" was a participant in the NamZAC trials (Ex. A)
- 7. Prior to the NamZAC trials, Gardobond® VP4918/2 was evaluated in InterZAC trials. "Parker" was a participant in the InterZAC trials (Ex.B).
- 8. An important goal of the NamZAC and InterZAC trials was to develop a product that would enhance roll forming of Galvalume® without the use of additionally applied oil.
- 9. Gardobond® VP4918/2 was also tested at trials conducted on the premises of its customers. Henkel and Parker also tested their own products with their customers, which were often Oakite's customers as well. It was common, during customer trials, for Henkel and Oakite technical personnel to discuss and even attend each other's test runs.
- 10. Henkel and/or Parker personnel who attended customer trials at which Oakite tested the Gardobond® VP4918/2 composition included, but are not limited to, Mr. Reed Hall (sales and marketing manager), Mr. Karl Korinek (technical manager), Mr. Robert Miller (technical department), Mr. Dan Justice (sales representative) and Mr. Mike Perkins (sales representative.).
- 11. On March 12, 1997, Parker Amchem employees tested a product at Precoat Metals Northgate in Granite City, IL. This testing took place immediately after Oakite employees tested Gardobond® VP4918/2 there. At least 8 Parker Amchem employees were present. (Ex. C).

- 12. In June, 1995 trial runs took place at Precoat Metals in Jackson, MS. Oakite's Gardobond® VP4918/2/2 was tested in one run, and Henkel's TD 1342AA composition was tested in another. (Ex. D).
- 13. Other instances occurred where Oakite and Henkel/Parker personnel conducted test runs contemporaneously.

Formulation of Gardobond® VP4918/2

- 14. From 1993 through 1998, Gardobond® VP4918/2 was formulated in Germany by Chemetall and shipped to the United States. (Ex. E).
- 15. Beginning in 1997. Gardobond® VP4918/2 was formulated in the United States. The German and U.S. formulations both contained wax in equal proportions.
- 16. Gardobond® VP4918/2, from the dates of its earliest use and sale in the United States, contained wax.
- 17. From the date of the first sale of Gardobond® VP4918/2 or shortly thereafter, Oakite's customers were aware that this substance contained wax.
- 18. Oakite customers were made awarc of the wax in VP4918/2 because it was understood in the passivation industry that the presence of a lubricant, for instance oil or wax, was required in any cold forming composition. Because the Gardobond® VP4918/2 did not contain an oil, members of the passivation industry, for instance Henkel, would have assumed that it contained the functional equivalent of oil, i.e., wax.

- 19. On several occasions I mentioned the wax content of Gardobond® VP4918/2 in conversations with Oakite customers. To the best of my recollection, these conversations took place from 1994-1997.
- 20. In speaking with customers regarding the wax content of Gardobond® VP4918/2, I never requested that the inclusion of a wax component be kept secret. There would have been no need for this since, as noted, the wax component was assumed to be present by members of the passivation industry.
- 21. A publication of European Commission entitled "Development of high performance, low toxicity anti-fingerprint organic treatment of hot-dip Al-Zn coated steel sheet for building and home applications," covering the period of July 1, 1992 through June 30, 1995, refers to the use "forming additive 1" and "forming additive 2" used in conjunction with Gardobond® VP4918/2/2. The passivation industry understood these additives to refer to wax composition. (Ex. F).
- 22. I am in the possession of documents produced in the ordinary course of business at Chemetall which refer to the wax content of Gardobond® VP4918/2. These documents either mention wax (wachs) explicitly, or refer to the trade name of the wax used. These documents also refer to the relative proportions of wax in the overall VP4918/2 composition.
- 23. I am in the possession of documents produced in the ordinary course of business at Oakite which refer to the wax content of VP4918/2. These documents either mention wax (wachs) explicitly, or refer to the trade name of the wax used. These documents also refer to the relative proportions of wax in the overall Gardobond® VP4918/2 composition.



- 24. The total wax content in the German formulation of Gardobond® VP4918/2 is and has always been identical to the wax content in the U.S. composition.
- 25. The same wax has always been used in all U.S. and German formulations of Gardobond® VP4918/2.
- 26. Other Oakite passivation products marketed in the U.S. also contain a wax component. These include VP4918/3, VP10 088, PC8901, PC8910, VP10061 and VP10128.
- 27. The wax component in Gardobond® VP4918/2 is sold separately in the U.S. under the trade name 4918/2L. This product is used in conjunction with Gardobond® 4918/2 in "extreme" applications requiring additional lubricant.

Jim Reed

General Manager, General Industries/Coil

Chemetall Oakite

KAREN JOAN ECONOMOU Notary Public of New Jersey My Commission Expires Aug. 27, 2001

IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF DELAWARE

HENKEL CORPORATION,)
Plaintiff,))
V.) Civil Action No. 00-576
OAKITE PRODUCTS, INC.,)
Defendant.))

AFFIDAVIT OF JIM REED

Jim Reed, being duly sworn, hereby states:

- I. I am the General Manager for General Industries/Coil for Chemetall Oakite ("Oakite"), a Division of Chemetall GmbH, doing business at 50 Valley Road, Berkeley Heights, NJ 07922.
- 2. I have had this position since July 2000. Prior to this position I was Industry Manager for Coil.
- 3. I have been asked to provide information relating to the sales and marketing of a product sold by Oakite called "Gardobond® VP4918/2".
- 4. I am very familiar with the composition, development and marketing of Gardobond® VP4918/2.
- 5. Gardobond® VP4918/2 was developed for the purpose of aiding in the production of metal products, particularly zinc/aluminum hot-dip coated sheet steel known as Galvalume®,

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by permitting cold forming of Galvalume® while minimizing structural and cosmetic damage to the metal.

Sales and Marketing of Gardobond® VP4918/2

- 6. Gardobond® VP4918/2 was first sold in the United States by Oakite in 1994.
- 7. In 1994, Gardobond® VP4918/2 sales in the U.S. were approximately \$7,000.
- 8. In 1995, Gardobond® VP4918/2 sales in the U.S. were approximately \$6,200.
- 9. From January 1996 through September 1996, Gardobond® VP4918/2 sales in the U.S. were approximately \$9000.
- 10. In fiscal year 1997, spanning October 1996 through September 1997, Gardobond® VP4918/2 sales in the U.S. were approximately \$212,000.
- 11. In fiscal year 1998, spanning October 1997 through September 1998, Gardobond® VP4918/2 sales in the U.S. were approximately \$612,000.
- 12. In fiscal year 1999, spanning October 1998 through September 1999, Gardobond® VP4918/2 sales in the U.S. were approximately \$2,172.000.
- 13. In fiscal year 2000, spanning October 1999 through September 2000, Gardobond® VP4918/2 sales in the U.S. were approximately \$2,231,564. Of this amount, sales of Gardobond® PC 4610, an improved version of Gardobond® VP4918/2, were \$4,809.
- 14. From October 2000 through February 2001, Gardobond® VP 4918/2 sales in the U.S. were approximately \$655,372. Of this amount, sales of Gardobond® PC 4610 were approximately \$234,000.

- 15. Further, Canadian sales of Gardobond® VP4918/2 from October 1988 through the present were approximated \$107,113.
- 16. Oakite's sales of Gardobond® VP4918/2, and the approximate dollar amounts of these sales, were known in the metal passivation industry. Specifically, it is believed that Henkel and Parker have always been, and continue to be, aware of Oakite's sales of Gardobond® VP4918/2 in the U.S.

Jim Recd

General Manager, General Industries/Coil

Chemetall Oakite

KAREN JOAN ECONOMOU
Notary Public of New Jorsey

My Commission Expires Aug. 27, 2001